

IN-MOLD DIRECT DECORATIVE TRANSFER AND PROCESS

ABSTRACT OF THE DISCLOSURE

Decorative transfers that can be directly applied to a mold surface during the molding process are created. The decorative transfers include an uppermost intermediate layer that includes a tacky resin. The decorative transfers also include inks that ~~specify a desired image. Tacky inks and/or tack-free~~ inks are used in the decorative transfers. Preferred decorative transfers include crosslinkable polymers in all of the intermediate layers.